



Installation Instruction For: Telescoping Billet Steering Wheel Adapters #31324 / #31323

Before installation; position the front wheels of the vehicle straight ahead and steering wheel as level as possible.

Make sure you have the correct travel hub by moving the travel of the steering wheel in and out and record the distance moved.

Remove the factory horn button/pad from steering wheel. (usually attached from behind the steering wheel)
This will expose the lever mechanism. Remove the horn wire from the steering wheel by pressing in and turning. Set aside.

Make note of the position of the locking lever slot for reference when installing the new adapter. Next, remove the bolts that attach the lever to the adjuster and set them aside.
Unscrew the adjuster plate and remove, then remove the locking lever and set both aside.

Remove the nut on the steering shaft and set aside.

Use a steering wheel puller to remove the steering wheel. Note how the spring is retained in the horn contact on the back of the steering wheel and its location on the shaft and horn contacts inside the column in case it comes off.
Remove the fasteners holding the horn contact and spring from the back of the old steering wheel and attach them to the new hub adapter lining up the horn wire tower to the hole in the adapter.

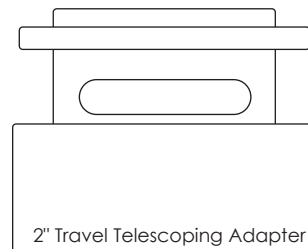
Assemble the half wrap ring onto the steering wheel at this time with the nine flathead screws supplied with the half wrap ring.

Place the adapter on the steering shaft with the horn wire tower on the bottom right side and the slot in the adapter in the same position as the factory steering wheel. Do not tighten down with the nut at this time.

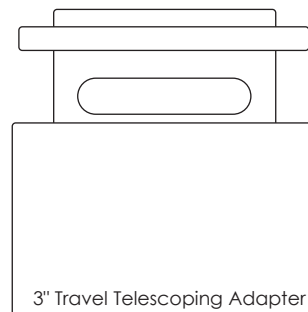
Now install the steering wheel onto the hub adapter and secure with the 9 flathead cap screws supplied with the adapter as close to straight as possible. Next, adjust the steering wheel and hub so that they are straight by moving the adapter on the shaft one spline at a time. Once the assembly is straight, install the nut and tighten to 35 ft. lbs.

Install the lock lever through the slot, then thread the adjuster back onto the steering shaft.
Next attach the lock lever to the adjuster with the bolts you set aside. Make sure the lock lever moves freely back and forth.
On some models, it may be necessary to bend the lever to move freely within the slot.

Reinstall the horn wire into the hub and slide the spade connector onto the horn button.
Apply lube to the o-ring of the horn button and push into the adapter until fully seated.



2" Travel Telescoping Adapter



3" Travel Telescoping Adapter

